## TTK 120 S





## TROTEC

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## Notes regarding the instructions

## **Symbols**



#### Danger

This symbol indicates dangers to the life and health of persons due to extremely flammable gas.

#### Warning of electrical voltage

This symbol indicates dangers to the life and health of persons due to electrical voltage.



## Warning

This signal word indicates a hazard with an average risk level which, if not avoided, can result in serious injury or death.



## Caution

This signal word indicates a hazard with a low risk level which, if not avoided, can result in minor or moderate injury.

## Note

This signal word indicates important information (e.g. material damage), but does not indicate hazards.

## Info

Information marked with this symbol helps you to carry out your tasks quickly and safely.

## Follow the manual

Information marked with this symbol indicates that the instructions must be observed.

You can download the current version of the instructions and the EU declaration of conformity via the following link:



TTK 120 S



https://hub.trotec.com/?id=44879

## Safety

Read this manual carefully before starting or using the device. Always store the manual in the immediate vicinity of the device or its site of use.



## Warning

**Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. **Save all warnings and instructions for future reference.** 

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

- Do not use the device in potentially explosive rooms or areas and do not install it there.
- Do not use the device in aggressive atmosphere.
- Only put up the device in an upright, stable position on firm ground.
- Let the device dry out after a wet clean. Do not operate it when wet.
- Do not use the device with wet or damp hands.
- Do not expose the device to directly squirting water.
- Never insert any objects or limbs into the device.
- Do not cover or transport the device during operation.
- Do not sit on the device.
- This appliance is not a toy! Keep away from children and animals. Do not leave the device unattended during operation.
- Check accessories and connection parts for possible damage prior to every use of the device. Do not use any defective devices or device parts.

- Ensure that all electric cables outside of the device are protected from damage (e.g. caused by animals). Never use the device if electric cables or the power connection are damaged!
- The electrical connection must correspond to the specifications in chapter Technical data.
- Insert the mains plug into a properly secured mains socket.
- Observe the device's power input, cable length and intended use when selecting extensions to the power cable. Completely unroll extension cables. Avoid electrical overload.
- Before carrying out maintenance, care or repair work on the device, remove the mains plug from the mains socket. Hold onto the mains plug while doing so.
- Switch the device off and disconnect the power cable from the mains socket when the device is not in use.
- Do not under any circumstances use the device if you detect damages on the mains plug or power cable.
  If the power cable is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
  Defective power cables pose a serious health risk!
- When positioning the device, observe the minimum distances from walls and other objects as well as the storage and operating conditions specified in the Technical data chapter.
- Make sure that the air inlet and outlet are not obstructed.
- Make sure that the suction side is kept free of dirt and loose objects.
- Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.
- Only transport the device in an upright position with an emptied condensation tank or drain hose.
- Discharge the collected condensate before transport and storage. Do not drink it. Health hazard!

# Safety warnings for devices containing flammable refrigerants

- Only position the device in rooms where potentially leaking refrigerant cannot accumulate.
- Only position the device in rooms where there is no source of ignition (e.g. open flames, an active gas appliance or an electric heater).
- Please note that the refrigerant is odourless.
- Only install the device in compliance with the national installation regulations.
- Observe the national gas regulations.
- Only install, operate and store the device TTK 120 S in a room measuring more than 4 m<sup>2</sup>.

- Store the device in a way that no mechanical damage can occur.
- Please note that the connected pipelines must not contain any sources of ignition.
- R290 is a refrigerant that complies with European environmental regulations. No part of the cooling circuit may be perforated.
- Observe the maximum refrigerant capacity in the technical data.
- Do not drill through or burn.
- Do not use any means other than those recommended by the manufacturer for accelerating the defrosting process.
- Every person working with or at the refrigerant circuit must be able to provide a certificate of qualification issued by a body accredited by the industry, demonstrating their competence in the safe use of refrigerants based on a procedure well-known in the industry.
- Service work may only be carried out in accordance with the manufacturer's specifications. If maintenance and repair work require the support of additional persons, the person trained in handling flammable refrigerants shall continuously supervise the work carried out.
- Unventilated rooms, in which the device is installed, operated or stored, must be built in a way to ensure that potentially leaking refrigerant cannot accumulate. This serves to avoid fire or explosion hazards resulting from an ignition of the refrigerant by an electric furnace, cooking stove or another ignition source.
- The entire refrigerant circuit is a maintenance-free, hermetically sealed system and may only be maintained or repaired by specialist companies for cooling and airconditioning or by Trotec.

## Intended use

Only use the device for drying and dehumidifying room air, while adhering to and following the technical data.

Intended use comprises:

- dehumidifying and drying:
  - living rooms, bedrooms, bathrooms and basements
  - laundries, holiday homes, camper vans, boats
- maintaining the dryness of:
  - storage spaces, archives, laboratories, garages
  - bathrooms, wash rooms, changing rooms etc.

## Improper use

- Do not place the device on wet or flooded ground.
- Do not place any objects, e.g. clothing, on the device.
- Do not use the device outdoors.
- Any unauthorised modifications, alterations or structural changes to the device are forbidden.

 Any operation other than as described in this manual is prohibited. Non-observance renders all claims for liability and guarantee null and void.

## **Personnel qualifications**

People who use this device must:

- be aware of the dangers that occur when working with electric devices in damp areas.
- have read and understood the instructions, especially the Safety chapter.

Maintenance tasks which require the housing to be opened must only be carried out by specialist companies for cooling and air-conditioning or by Trotec.

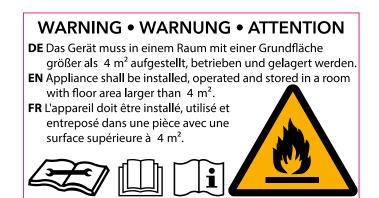
## Safety signs and labels on the device

#### Note

Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.

The following safety signs and labels are attached to the device:

## TTK 120 S



## Follow the manual

This symbol indicates that the operating manual must be observed.

#### Follow the repair manual

Disposal, maintenance and repair work of the refrigerant circuit may only be carried out in accordance with the manufacturer's specifications and by persons having a certificate of qualification. A corresponding repair manual is available from the manufacturer upon request.

## **Residual risks**



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## Danger

Natural refrigerant propane (R290)!

H220 – Extremely flammable gas. H280 – Contains gas under pressure; may explode if heated.

P210 – Keep away from heat, sparks, open flames and other ignition sources. No smoking.

P377 – Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P410+P403 – Protect from sunlight. Store in a well-ventilated place.



## Warning of electrical voltage

Work on the electrical components must only be carried out by an authorised specialist company!



## Warning of electrical voltage

Before any work on the device, remove the mains plug from the mains socket!

Do not touch the mains plug with wet or damp hands. Hold onto the mains plug while pulling the power cable out of the mains socket.



## Warning

Dangers can occur at the device when it is used by untrained people in an unprofessional or improper way! Observe the personnel qualifications!



#### Warning

The device is not a toy and does not belong in the hands of children.



## Risk of suffocation!

Do not leave the packaging lying around. Children may use it as a dangerous toy.

#### Note

Do not operate the device without an air filter inserted into the air inlet!

Without the air filter, the inside of the device will be heavily contaminated. This could reduce the performance and result in damage to the device.

## Behaviour in the event of an emergency

- 1. Switch off the device.
- 2. In an emergency, disconnect the device from the mains feed-in: Hold onto the mains plug while pulling the power cable out of the mains socket.
- 3. Do not reconnect a defective device to the mains.

## Information about the device

#### **Description of the device**

The device uses the principle of condensation to automatically dehumidify rooms.

The fan sucks damp room air through the air inlet, the air filter, the evaporator and to the condenser located behind it. The air is cooled at the cold evaporator until it is below the dew point. Water vapour contained in the room air precipitates on the evaporator fins as condensation or rime. The dehumidified, cooled air is slightly warmed at the condenser and blown out again. The drier air thus conditioned mixes with the air in the room. The humidity in the room where the device is positioned is reduced as air constantly circulates through the device.

Depending on the air temperature and the relative humidity, the condensed water either drops continuously or only during the defrost phase through the integrated drain nozzle into the condensation tank below. It is fitted with a float to measure the filling level.

The device has a control panel for operating and controlling the functions.

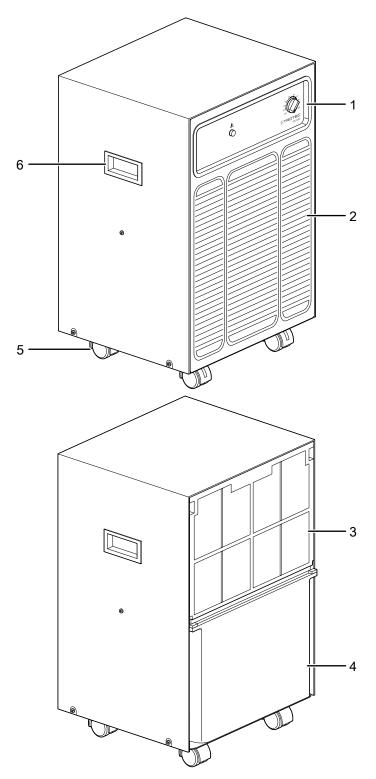
Once the maximum filling level of the condensation tank is reached or in case the condensation tank is not installed correctly, the condensation tank indicator light (see chapter Operating elements) on the control panel is illuminated. The device switches off. The condensation tank indicator light only goes out again once the emptied condensation tank is reinserted.

Optionally, the condensed water can be drained by attaching a hose at the condensation connection.

The device can reduce the relative humidity of a room to approx. 10 %.

Because of the heat radiation generated during operation, the room temperature may rise slightly.

## **Device depiction**



No.	Designation
1	Control panel
2	Air outlet
3	Air inlet with air filter
4	Condensation tank
5	Wheels
6	Transport handle

## **Transport and storage**

#### Note

If you store or transport the device improperly, the device may be damaged. Note the information regarding transport and storage of the device.

## Transport

Please note that additional transport regulations might apply to devices containing flammable refrigerants. The equipment's arrangement and the maximum number of components to be transported together can be gathered from the applicable transport regulations.

To make the device easier to transport, it is fitted with wheels. To make the device easier to transport, it is fitted with a carry handle.

Before transporting the device, observe the following:

- Switch off the device.
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Drain the remaining condensate from the device and the condensation drain hose (see chapter Maintenance).
- Do not use the power cable to drag the device.
- Only wheel the device on a level and smooth surface.

After transporting the device, observe the following:

- Set up the device in an upright position after transport.
- Leave the device to rest for 12 to 24 hours, so the refrigerant can accumulate within the compressor.
  Wait 12 to 24 hours before switching the device back on! Acting contrary might lead to compressor damage and a malfunctioning device. If so, any warranty claims will be voided.

## **Storage**

Before storing the device, proceed as follows:

- Drain the remaining condensate from the device and the condensation drain hose (see chapter Maintenance).
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Drain any possibly remaining condensate.

When the device is not being used, observe the following storage conditions:

- Only store the device in a room measuring more than 4 m<sup>2</sup>.
- Only position the device in rooms where there is no source of ignition (e.g. open flames, an active gas appliance or an electric heater).
- dry and protected from frost and heat
- in an upright position where it is protected from dust and direct sunlight

- with a cover to protect it from invasive dust, if necessary
- Place no further devices or objects on top of the device to prevent it from being damaged.

## Assembly and installation

## Scope of delivery

- 1 x Device
- 1 x Manual

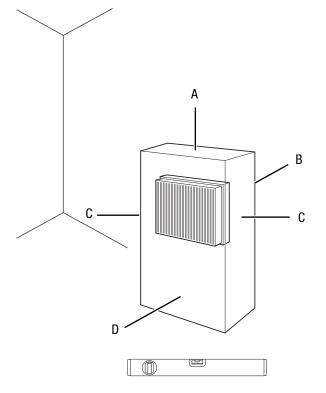
## **Unpacking the device**

- 1. Open the cardboard box and take the device out.
- 2. Completely remove the packaging.
- 3. Fully unwind the power cable. Make sure that the power cable is not damaged and that you do not damage it during unwinding.

## Start-up

When positioning the device, observe the minimum distance from walls or other objects as described in the chapter Technical data.

- Before restarting the device, check the condition of the power cable. If there are doubts as to the sound condition, contact the customer service.
- Only position the device in rooms where potentially leaking refrigerant cannot accumulate.
- Only position the device in rooms where there is no source of ignition (e.g. open flames, an active gas appliance or an electric heater).
- Only put up the device in an upright, stable position on firm ground.
- Do not create tripping hazards when laying the power cable or other electric cables, especially when positioning the device in the middle of the room. Use cable bridges.
- Make sure that extension cables are completely unrolled.
- When positioning the device, keep a sufficient distance to heat sources.
- Make sure that no curtains or other objects interfere with the air flow.
- When positioning the device, particularly in wet areas, secure it locally with an RCD (residual current device) which complies with the respective regulations.



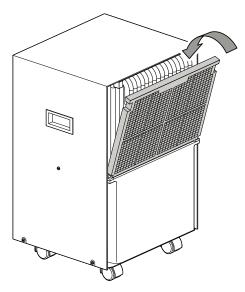
## Inserting the air filter

#### Note

Do not operate the device without an air filter inserted into the air inlet!

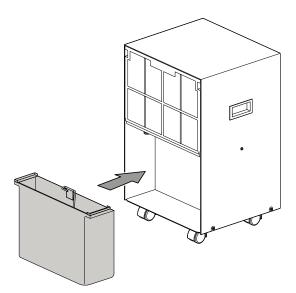
Without the air filter, the inside of the device will be heavily contaminated. This could reduce the performance and result in damage to the device.

• Make sure that the air filter is installed before switching the device on.



## Inserting the condensation tank

- Ensure that the float inside the condensation tank is inserted correctly.
- Ensure that the condensation tank is empty and inserted correctly.



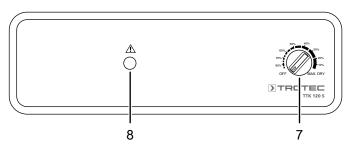
## Connecting the power cable

 Insert the mains plug into a properly secured mains socket.

## **Operation**

- Avoid open doors and windows.
- After being switched on, the device operates fully automatically.
- The compressor permanently runs in dehumidification mode until the selected setpoint is reached. The fan continues to run even after the selected setpoint has been reached.

#### **Operating elements**



No.	Designation	Meaning
7	Rotary switch	For switching the device on and off For setting the relative room humidity
8	Condensation tank full indicator light	Illuminated when the condensation tank is full.

#### Switching the device on

Once you have completely installed the device as described in the Start-up chapter, you can switch it on.

- 1. When you use the device for the first time in a certain area, set the rotary switch (7) to *MAX. DRY*.
- 2. Let the device run in continuous operation mode for a while until the humidity level has decreased noticeably.

#### Setting the desired relative room humidity

- 1. Adjust the humidity level as desired by setting the rotary switch (7) to the desired relative humidity level.
  - The device keeps running until reaching the desired relative room humidity. Once the desired relative room humidity is exceeded, the compressor switches back on.
- 2. To maintain the current room humidity level, slowly turn the rotary switch (7) to the left until the compressor switches off.

## **Continuous operation**

Turn the rotary switch (7) to *MAX*. *DRY*. The device dehumidifies the air constantly and regardless of the current humidity level.

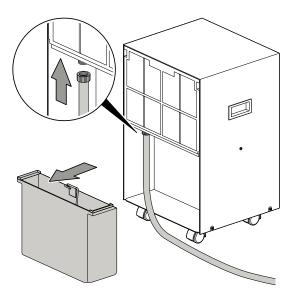
#### Switching the device off

In order to switch the device off, turn the rotary switch (7) to *OFF*.

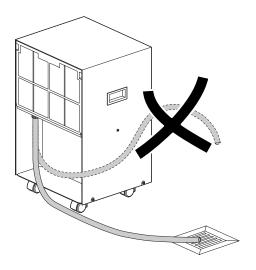
# Operation with hose attached to the condensation connection

For continuous operation or unattended dehumidification, please connect a suitable condensation drain hose to the device.

- $\checkmark$  A suitable hose (diameter: 10 mm) is ready for use.
- $\checkmark\,$  The device is switched off.
- 1. Remove the condensation tank.
- 2. Push one end of the hose onto the hose connection.



- 3. Check whether the hose is properly positioned on the connection.
- 4. Guide the other hose end to a suitable drain or sufficiently dimensioned collection container. Please note that the hose must not be kinked.



Remove the hose if you want to collect the condensate in the condensation tank again. Allow the hose to dry prior to storage. The hose can be connected in any operating mode for continuous operation.

## Automatic defrost

At low ambient temperatures, ice may form at the evaporator during dehumidification. The device carries out an automatic defrost by means of the hot gas feed. Here, a hot cooling agent is led into the iced evaporator for its surfaces to defrost.

The hot gas automatic defrost system integrated in the device automatically switches on the defrost cycle at regular intervals.

The duration of the defrost process can vary. Do not switch off the device during automatic defrost. Do not remove the mains plug from the mains socket.

## Shutdown



Warning of electrical voltage

- $\frac{1}{2}$  Do not touch the mains plug with wet or damp hands.
- Switch off the device.
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- If necessary, remove the condensation drain hose and any residual fluid from it.
- Empty the condensation tank, if need be.
- Clean the device according to the Maintenance chapter.
- Store the device according to the Storage chapter.

## **Errors and faults**

The device has been checked for proper functioning several times during production. If malfunctions occur nonetheless, check the device according to the following list.

## The device does not start:

- Check the power connection.
- Check the power cable and mains plug for damage.
- Check the on-site fusing.
- Check the condensation tank for correct seating.
- Check the room temperature. Observe the device's permissible operating range according to the technical data.
- Wait for 10 minutes before restarting the device. If the device is not starting, have the electrics checked by a specialist company or by Trotec.

# The device is running, but there is no formation of condensate:

- Check the float in the condensation tank for dirt. If necessary, clean the condensation tank. The float must be able to move freely.
- Check the room temperature. Observe the device's permissible operating range according to the technical data.
- Ensure that the relative room humidity complies with the technical data.
- Check the preselected relative room humidity. The humidity in the room must be above the selected range.
- Check the air filter for dirt. If necessary, clean or replace the air filter.
- From the outside, check the condenser for dirt (see chapter Maintenance). If the condenser is dirty, have it cleaned by a specialist company or by Trotec.

## The device is loud or vibrates:

• Check whether the device is set up in a stable and upright position.

#### **Condensate is leaking:**

• Check the device for leaks.

## The compressor does not start:

- Check the room temperature. Observe the device's permissible operating range according to the technical data.
- Ensure that the relative room humidity complies with the technical data.
- Check the preselected relative room humidity. The humidity in the room must be above the selected range.
- Check whether the overheating protection of the compressor has tripped. Disconnect the device from the mains and let it cool down for approx. 10 minutes before reconnecting it.
- The device might carry out an automatic defrost. During automatic defrost, the device does not dehumidify.

## The device gets very warm, is loud or is losing performance:

- Check the air inlets and air filters for dirt. Remove external dirt.
- From the outside, check the device for dirt (see chapter Maintenance). If the inside of the device is dirty, have it cleaned by a specialist company for cooling and airconditioning or by Trotec.

#### Note

Wait for at least 3 minutes after maintenance and repair work. Only then switch the device back on.

# Your device still does not operate correctly after these checks?

Please contact the customer service. If necessary, bring the device to a specialist company for cooling and air-conditioning or to Trotec for repair.

Maintenance and care interval	befoi start	re eve -up	ry	as ne	eded		east e ⁄eeks	very	at lea 4 we			it least 6 mont	t every hs		east nually	
Check air inlets and outlets for dirt and foreign objects and clean if necessary		Х								Х						
Clean the exterior			Х		Х									Х		
Visually check the inside of the device for dirt					Х										Х	
Check the air filter for dirt and foreign objects and clean or replace if necessary		Х					Х									
Replace the air filter												)	X			
Check for damage		Х														
Check attachment screws					Х										Х	
Test run															Х	
Empty the condensation tank and/ or drain hose					Х											
Maintenance and care log	1								1					[		
Device type:						Devi	ce nur	nber:								
Maintenance and care interval	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Check air inlets and outlets for dirt																
and foreign objects and clean if necessary																
f necessary																
if necessary Clean the exterior Visually check the inside of the																
f necessary Clean the exterior Visually check the inside of the device for dirt Check the air filter for dirt and foreign objects and clean or replace if necessary																
if necessary Clean the exterior Visually check the inside of the device for dirt Check the air filter for dirt and foreign objects and clean or replace if necessary Replace the air filter																
f necessary Clean the exterior Visually check the inside of the device for dirt Check the air filter for dirt and foreign objects and clean or replace if necessary Replace the air filter Check for damage																
if necessary Clean the exterior Visually check the inside of the device for dirt Check the air filter for dirt and foreign objects and clean or replace if necessary Replace the air filter Check for damage Check attachment screws																
if necessary Clean the exterior Visually check the inside of the device for dirt Check the air filter for dirt and foreign objects and clean or																

## Maintenance

## **Maintenance intervals**

1. Date:	2. Date:	3. Date:	4. Date:
Signature:	Signature:	Signature:	Signature:
5. Date:	6. Date:	7. Date:	8. Date:
Signature:	Signature:	Signature:	Signature:
9. Date:	10. Date:	11. Date:	12. Date:
Signature:	Signature:	Signature:	Signature:
13. Date:	14. Date:	15. Date:	16. Date:
Signature:	Signature:	Signature:	Signature:

## Activities required before starting maintenance



## Warning of electrical voltage

<sup>1</sup> Do not touch the mains plug with wet or damp hands.

- Switch the device off.
- Hold onto the mains plug while pulling the power cable out of the mains socket.

#### Warning of electrical voltage

Tasks which require the housing to be opened must only be carried out by authorised specialist companies or by Trotec.

#### **Refrigerant circuit**



#### Danger Natural refrigerant propane (R290)!

H220 – Extremely flammable gas.

H280 – Contains gas under pressure; may explode if heated.

P210 – Keep away from heat, sparks, open flames and other ignition sources. No smoking.

P377 – Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P410+P403 – Protect from sunlight. Store in a well-ventilated place.

 The entire refrigerant circuit is a maintenance-free, hermetically sealed system and may only be maintained or repaired by specialist companies for cooling and airconditioning or by Trotec.

## Safety signs and labels on the device

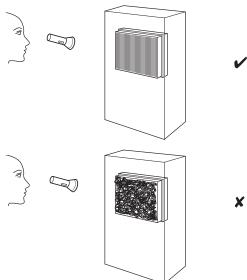
Check the safety signs and labels attached to the device at regular intervals. Replace illegible safety signs!

## **Cleaning the housing**

Clean the housing with a soft, damp and lint-free cloth. Ensure that no moisture enters the housing. Protect electrical components from moisture. Do not use any aggressive cleaning agents such as cleaning sprays, solvents, alcohol-based or abrasive cleaners to dampen the cloth.

#### Visual inspection of the inside of the device for dirt

- 1. Remove the air filter.
- 2. Use a torch to illuminate the openings of the device.
- 3. Check the inside of the device for dirt.
- 4. If you see a thick layer of dust, have the inside of the device cleaned by a specialist company for cooling and air-conditioning or by Trotec.
- 5. Put the air filter back in.



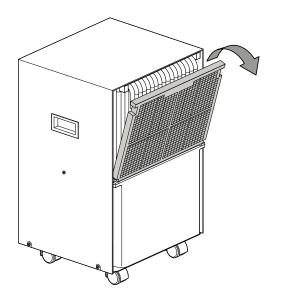
## **Cleaning the air filter**

## Note

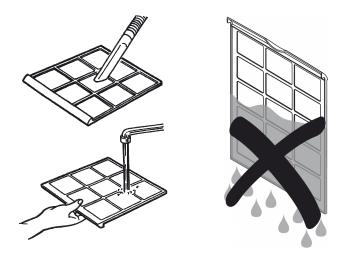
Ensure that the air filter is not worn or damaged. The corners and edges of the air filter must not be deformed or rounded. Before reinserting the air filter, make sure that it is undamaged and dry!

The air filter has to be cleaned as soon as it is dirty. This is brought to light e.g. by a reduced capacity (see chapter Errors and faults).

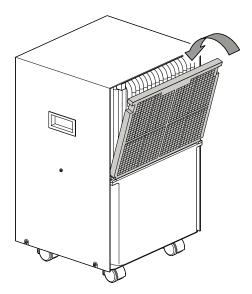
- $\checkmark\,$  The device is switched off.
- 1. Reach into the recess on the air filter and remove the air filter.



2. Clean the filter using a slightly damp, soft, lint-free cloth. If the filter is heavily contaminated, clean it with warm water mixed with a neutral cleaning agent.



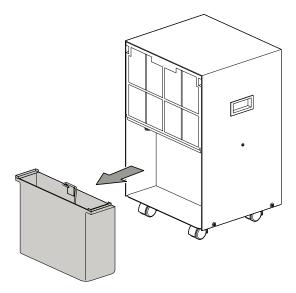
- 3. Allow the filter to dry completely. Do not insert a wet filter into the device!
- 4. Put the air filter back in.



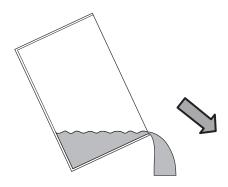
## Emptying the condensation tank

If the condensation tank is full or not installed correctly, the condensation tank indicator light will be illuminated. The compressor and fan will switch off.

1. Take the condensation tank out of the device.



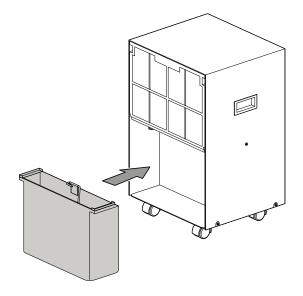
2. Empty the condensation tank over a drain or sink.



3. Rinse the condensation tank with clear water. Regularly clean the condensation tank using a mild cleaning agent (no detergent!).

 Refit the condensation tank into the device. Make sure not to damage the float when inserting or removing the condensation tank. In doing so, make sure that the float is positioned correctly.

In doing so, make sure that the condensation tank is inserted correctly, for otherwise the device cannot be switched back on.



## Activities required after maintenance

If you want to continue using the device:

- Leave the device to rest for 12 to 24 hours, so the refrigerant can accumulate within the compressor. Wait 12 to 24 hours before switching the device back on! Acting contrary might lead to compressor damage and a malfunctioning device. If so, any warranty claims will be voided.
- Reconnect the device to the mains.

If you do not intend to use the device for a considerable time:

• Store the device according to the Storage chapter.

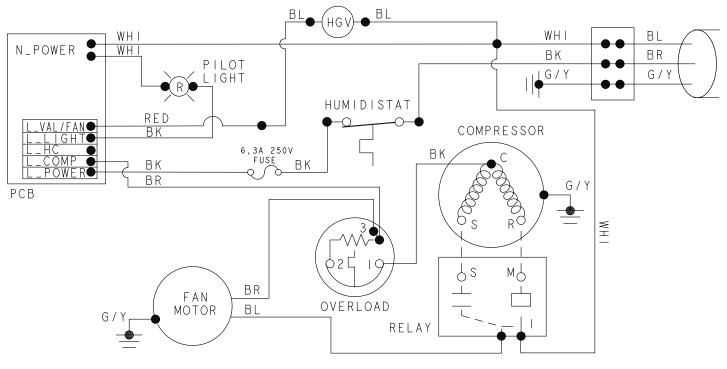
## **Technical annex**

## **Technical data**

Parameter	Value
Model	TTK 120 S
Max. dehumidification performance	35 I / 24 h
Air flow rate	510 m <sup>3</sup> /h
Operating range (temperature)	5 °C to 43 °C
Operating range (relative humidity)	10 % to 80 % RH
Pressure suction side	0.47 MPa
Pressure outlet side	2 MPa
Max. permissible pressure	2.1 MPa
Mains connection	220 – 240 V / 50 Hz
Max. power input	600 W
Nominal current	2.6 A
Recommended fusing	10 A
Refrigerant	R-290
Amount of refrigerant	150 g
GWP factor	3
$CO_2$ equivalent	0.00045 t
Water tank	91
Sound pressure level	59 dB(A)
Dimensions (length x width x height)	362 x 380 x 605 mm
Minimum distance to walls and other objects	
	50 cm
B: rear:	
C: side: D: front:	
Weight	23.5 kg
weight	20.0 NY

## TROTEC

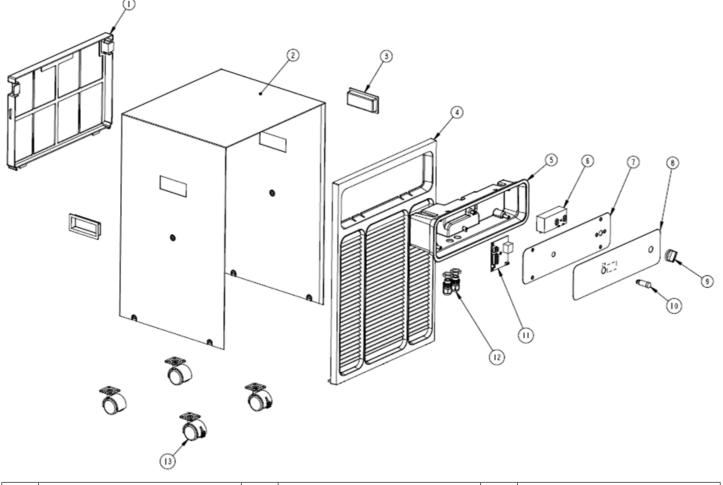
## Wiring diagram



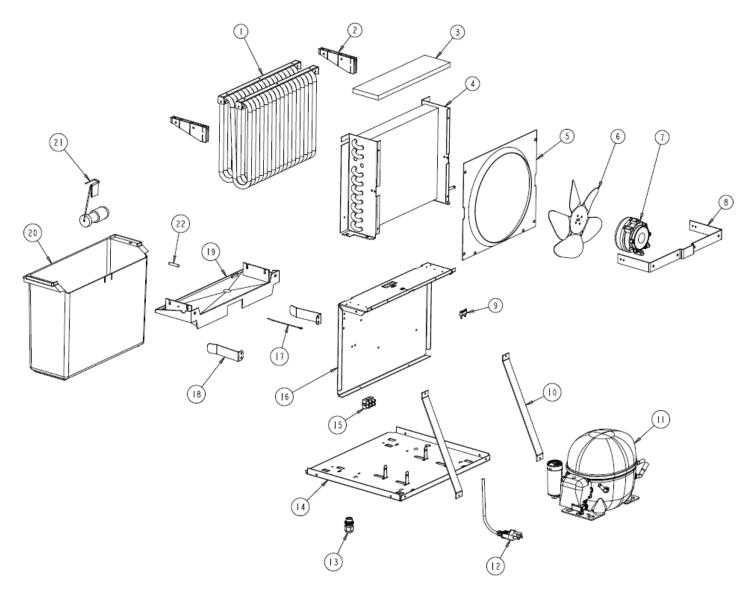
TERMINATION POINTS

## **Overview of spare parts**

**Note:** The position numbers of the spare parts differ from those describing the positions of other parts mentioned in this operating manual.



No.	Spare part	No.	Spare part	No.	Spare part
1	Filter Assy, Air	6	Humidistat	11	Pilot Light PCB
2	Wrapper, Cabinet	7	Front Plate	12	Gland Seal
3	Handle	8	Trimplate	13	Caster x 2 Caster W/Lock x 2
4	Front Grille	9	Knob, Humidistat		
5	Alcove	10	Pilot Light		



No.	Spare part	No.	Spare part	No.	Spare part
1	Evaporator	9	Switch, Overflow	17	Lever, Switch
2	Support Top, Evaporator x 2	10	Strut, Angle x 2	18	Spring Bracket Assy
3	Pad, Condenser Top	11	Compressor	19	Tray, Drip
4	Condenser	12	Power Cord	20	Receptor
5	Shroud, Fan	13	Bushing, Strain Relief	21	Float Assy
6	Fan Blade - Aluminium	14	Strain Relief	22	Sensor, temp
7	Motor, Fan	15	Terminal Block		
8	Bracket, Fan Motor	16	Panel Partition		

## Disposal



The icon with the crossed-out waste bin on waste electrical or electronic equipment stipulates that this equipment must not be disposed of with the household waste at the end of its life. You will find collection points for free return of waste electrical and electronic equipment in your vicinity. The addresses can be obtained from your municipality or local administration. For further return options provided by us please refer to our website https://de.trotec.com/shop/.

The separate collection of waste electrical and electronic equipment aims to enable the re-use, recycling and other forms of recovery of waste equipment as well as to prevent negative effects for the environment and human health caused by the disposal of hazardous substances potentially contained in the equipment.

Have the refrigerant (propane) disposed of appropriately and according to the national regulations by a company with the relevant certification (European Waste Catalogue 160504).

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